

### Technical Information

INOFLON<sup>®</sup> FEP 4007 is a melt-processable fluoroplastic resin available in pellet form. It can be processed by extrusion, transfer and injection molding for wire and cable insulation and chemical process industries.

### Product Features

- ◆ Improved clarity
- ◆ Excellent chemical resistance
- ◆ Outstanding service temperature rating up to 200°C (392°F)
- ◆ Good electrical and mechanical properties

### Typical Properties of INOFLON<sup>®</sup> FEP 4007

Properties	Test Method	Unit	Nominal Value
Melt Flow Rate	ASTM D 1238	g/10 min	7
Specific gravity	ASTM D 792	-	2.15
Melting points	ASTM D 4591	°C (°F)	260 (500)
Tensile strength	ASTM D 2116	MPa (psi)	28 (4060)
Elongation	ASTM D 2116	%	350

Note: These are typical properties and not to be used for specification purpose

### FDA Compliance

INOFLON<sup>®</sup> FEP comply with FDA Regulation 21 CFR 177.1550 and when products made from INOFLON<sup>®</sup> FEP 4007 are correctly processed, that is sintered at high temperature practiced by industries, they may comply with FDA Regulation 21 CFR 177.1550 for use in contact with food.

### Packaging

INOFLON<sup>®</sup> FEP 4007 pellets are packaged in 25 kg bags .

### Handling and storage

INOFLON<sup>®</sup> FEP 4007 can be stored for a relatively long period of time provided they are stored in a clean place, dry place and protected by direct sun light and possible contamination.

## Processing

INOFLON<sup>®</sup> FEP 4007 can be processed by conventional melt processing technique like extrusion, injection, compression and transfer molding. Corrosion resistance metals used in contact with molten FEP resin.

## Safety precautions

Handling and processing of FEP must be done in ventilated areas to prevent personnel exposure to the fumes liberated during sintering and heating of the resin. Fumes should not be inhaled and eye and skin contact must be avoided. In case of skin contact wash with soap and water immediately. In case of eye contact, flush with water immediately and seek medical help. Smoking tobacco or cigarettes contaminated with FEP may result in a flu-like condition including chills, fever and sore throat that may not occur until a few hours after exposure has taken place.

Mixtures of some metal powders such as magnesium or aluminum are flammable and explosive under some conditions. Please read the Material Safety Data Sheet and the detailed information in the "Guide to the safe handling of Fluoropolymer Resins" published by the Fluoropolymer Division of The Society of the Plastics Industry available at [www.fluoropolymers.org](http://www.fluoropolymers.org)

INOFLON<sup>®</sup> is the brand name of Gujarat Fluorochemicals Limited (GFL) used for its brand of fluoropolymer resin. INOFLON<sup>®</sup> can be used in applications duly approved by GFL. Customers who plan to use the word INOFLON<sup>®</sup> as the trade mark on or relation to their own fluoropolymer parts and other products in any style or combination or in any manner whatsoever must contact GFL for prior permission for such use. No consumer/user of GFL fluoropolymer resin is permitted to claim that their products contain INOFLON<sup>®</sup> without prior permission from GFL.

The information provided in the bulletin is furnished at no cost to the recipient and is based on information and technical data that Gujarat Fluorochemicals Limited believes is correct and sound. Those who choose to use the information must be technically qualified, and do so entirely at their own cost and risk. The users must determine and insure that their specific conditions of processing present no health or safety hazards. GFL does not warranty, either expressly or impliedly in respect of use of this information for application of its INOFLON<sup>®</sup> branded Fluoropolymer resin and shall bear no liability as a result of any loss or damage caused directly or indirectly due to use of any information provided in this bulletin. Nothing contained herein can be taken or construed as a grant of license by GFL to operate under or a recommendation to infringe any patents.

**Note warning:** Do not use any of INOFLON<sup>®</sup> FEP resins in medical devices that are designed for permanent implantation in the human body. For other medical uses, prior permission of GFL may be sought.

For more information, please contact Gujarat Fluorochemicals Limited

### Corporate & Marketing Office

Gujarat Fluorochemicals Ltd.  
Inox Towers, Plot No. 17, Sector 16A, Noida- 201301 U.P., India  
Tel: +91-120-6149600 Fax: +91-120-6149610  
[www.inoflon.com](http://www.inoflon.com)      [inoflon@gfl.co.in](mailto:inoflon@gfl.co.in)

### Works

12/A, GIDC Dahej Industrial Estate, Tehsil Vagra, Distt. Bharuch-392130, Gujarat, INDIA

### Germany

Gujarat Fluorochemicals GmbH  
Chilehaus A, Fischertwiete 2 Hamburg - 20095, Germany  
Tel: +49-40-32005118/119

### USA

GFL America, LLC, 352 N, US Highway 77, Rockdale, Texas 76567, USA  
Tel: +1-512-446-770