

## FEP 4004

### TECHNICAL DATA SHEET

#### TECHNICAL INFORMATION

INOFLON® FEP 4004 is a melt-processable fluoroplastic resin available in pellet form. It can be processed by extrusion, transfer and injection molding for wire and cable insulation and chemical process industries.

#### PRODUCT FEATURES

- Improved clarity
- Excellent chemical resistance
- Outstanding service temperature rating up to 200°C (392°F)
- Good electrical and mechanical properties

#### TYPICAL PROPERTIES

Properties	Test Method	Unit	Nominal Value
Melt Flow Rate	ASTM D 1238	g/10 min	3.0
Specific gravity	ASTM D 792	-	2.15
Melting points	ASTM D 4591	°C (°F)	272 (521)
Tensile strength	ASTM D 2116	MPa (psi)	25 (3626)
Elongation	ASTM D 2116	%	275

Note: These are typical properties and not to be used for specification purposes.

#### FDA COMPLIANCE

INOFLON® FEP comply with FDA Regulation 21CFR 177.1550 and when products made from INOFLON® FEP 4004 are correctly processed at high temperature practiced by industries, they may comply with FDA Regulation 21CFR 177.1550 for use in contact with food.

#### PACKAGING

INOFLON® FEP 4004 pellets are packaged in 25 kg bags .

# INOFLON® FEP 4004

## HANDLING AND STORAGE

INOFLON® FEP 4004 can be stored for a relatively long period of time provided they are stored in a clean dry place protected from direct sunlight and possible contamination.

## PROCESSING

INOFLON® FEP 4004 can be processed by conventional melt processing techniques like extrusion, injection, compression and transfer molding. Corrosion resistant metals to be used in contact with molten FEP resin.

## SAFETY PRECAUTIONS

Handling and processing of FEP must be done in ventilated areas to prevent personnel exposure to the fumes liberated during sintering and heating of the resin. Fumes should not be inhaled and eye and skin contact must be avoided. In case of skin contact, wash with soap and water immediately. In case of eye contact, flush with water immediately and seek medical help. Smoking tobacco or cigarettes contaminated with FEP may result in a flu-like condition including chills, fever and sore throat that may not occur until a few hours after exposure has taken place.

Mixtures of some metal powders such as magnesium or aluminum are flammable and explosive under some conditions. Please read the Material Safety Data Sheet and the detailed information in the "Guide for the Safe Handling of Fluoropolymer Resins" available at [www.plasticseurope.org](http://www.plasticseurope.org).

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WARNING: Do not use any of INOFLON® FEP resins in medical devices that are designed for permanent implantation in the human body. For other medical uses, prior permission of GFL may be sought.

## SALES AND TECHNICAL SUPPORT

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