

## PFA 8015HS

### TECHNICAL DATA SHEET

#### TECHNICAL INFORMATION

INOFLON® PFA 8015HS is a melt-processable fluoroplastic resin available in pellet form. This resin is a modified form of INOFLON® PFA 8015 with several additional benefits including enhanced purity and improved thermal stability while processing. It can be processed by extrusion, injection, transfer, and compression molding. Applications for INOFLON® PFA 8015HS include extruded tubing and other profiles for hose, wire and cable insulation, and injection or compression molded articles requiring superior electrical, chemical, and thermal properties.

#### PRODUCT FEATURES

- Smooth surfaces
- Excellent chemical resistance
- Service temperature up to 260°C (500°F)
- Good electrical and mechanical properties
- High thermal stability

#### TYPICAL PROPERTIES

Properties	Test Method	Unit	Nominal Value
Melt Flow Rate	ASTM D 1238	g/10 min	13
Specific gravity	ASTM D 792	-	2.15
Melting points	ASTM D 4591	°C (°F)	307 (584)
Tensile strength	ASTM D 3307	MPa (psi)	25 (3626)
Elongation	ASTM D 3307	%	300

Note: These are typical properties and not to be used for specification purposes.

#### FDA COMPLIANCE

INOFLON® PFA comply with FDA Regulation 21CFR 177.1550 and when products made from INOFLON® PFA 8015HS are correctly processed, that is sintered at high temperature practiced by industries, they may comply with FDA Regulation 21CFR 177.1550 for use in contact with food.

#### PACKAGING

INOFLON® PFA 8015HS pellets are packaged in 25 kg bags .

# INOFLON® PFA 8015HS

## HANDLING AND STORAGE

INOFLON® PFA 8015HS can be stored for a relatively long period of time provided they are stored in a clean place, dry place and protected by direct sunlight and possible contamination.

## PROCESSING

INOFLON® PFA 8015HS can be processed by conventional melt processing techniques like extrusion, injection, compression, and transfer molding. Corrosion resistance metals should be used in contact with molten PFA resin. PFA generally processed at a high temperature approximately around 390°C (734°F).

## SAFETY PRECAUTIONS

Handling and processing of PFA must be done in ventilated areas to prevent personnel exposure to the fumes liberated during sintering and heating of the resin. Fumes should not be inhaled and eye and skin contact must be avoided. In case of skin contact wash with soap and water immediately. In case of eye contact, flush with water immediately and seek medical help. Smoking tobacco or cigarettes contaminated with PFA may result in a flu-like condition including chills, fever and sore throat that may not occur until a few hours after exposure has taken place.

Mixtures of some metal powders such as magnesium or aluminum are flammable and explosive under some conditions. Please read the Material Safety Data Sheet and the detailed information in the "Guide for the Safe Handling of Fluoropolymer Resins" available at [www.plasticseurope.org](http://www.plasticseurope.org).

INOFLON® is the brand name of Gujarat Fluorochemicals Limited (GFL) used for its brand of fluoropolymer resin. INOFLON® can be used in applications duly approved by GFL. Customers who plan to use the word INOFLON® as the trademark on or relation to their fluoropolymer parts and other products in any style or combination or any manner whatsoever must contact GFL for prior permission for such use. No consumer/user of GFL fluoropolymer resin is permitted to claim that their products contain INOFLON® without prior permission from GFL.

The information provided in the bulletin is furnished at no cost to the recipient and is based on the information and technical data that Gujarat Fluorochemicals Limited believes is correct and sound. Those who choose to use the information must be technically qualified, and do so entirely at their own cost and risk. The users must determine and ensure that their specific conditions of processing present no health or safety hazards. GFL does not warranty, either expressly or impliedly in respect of the use of this information for application of its INOFLON® branded fluoropolymer resin and shall bear no liability as a result of any loss or damage caused directly or indirectly due to use of any information provided in this bulletin. Nothing contained herein can be taken or construed as a grant of license by GFL to operate under or a recommendation to infringe any patents.

WARNING: Do not use any of INOFLON® PFA resins in medical devices that are designed for permanent implantation in the human body. For other medical uses, prior permission of GFL may be sought.

## SALES AND TECHNICAL SUPPORT

### Corporate & Marketing Headquarter

Gujarat Fluorochemicals Limited  
INOX Towers, 17, Sector-16A,  
Noida - 201301 U.P., India  
+91 120 6149600

### Europe

Gujarat Fluorochemicals GmbH  
Regus Center Watermark 14<sup>th</sup> Floor,  
Überseeallee 10, 20457 Hamburg, Germany  
+49 40 808074-667/668

### Works

Gujarat Fluorochemicals Limited  
12/A Dahej, GIDC, Industrial Estate,  
Tehsil Vagra, Dist. Bharuch 392130, Gujarat, India  
+91 2641 618003

### Americas

GFL Americas, LLC  
1212 Corporate Dr., Suite-540,  
Irving, TX 75038, USA  
+1 512 446 7700

